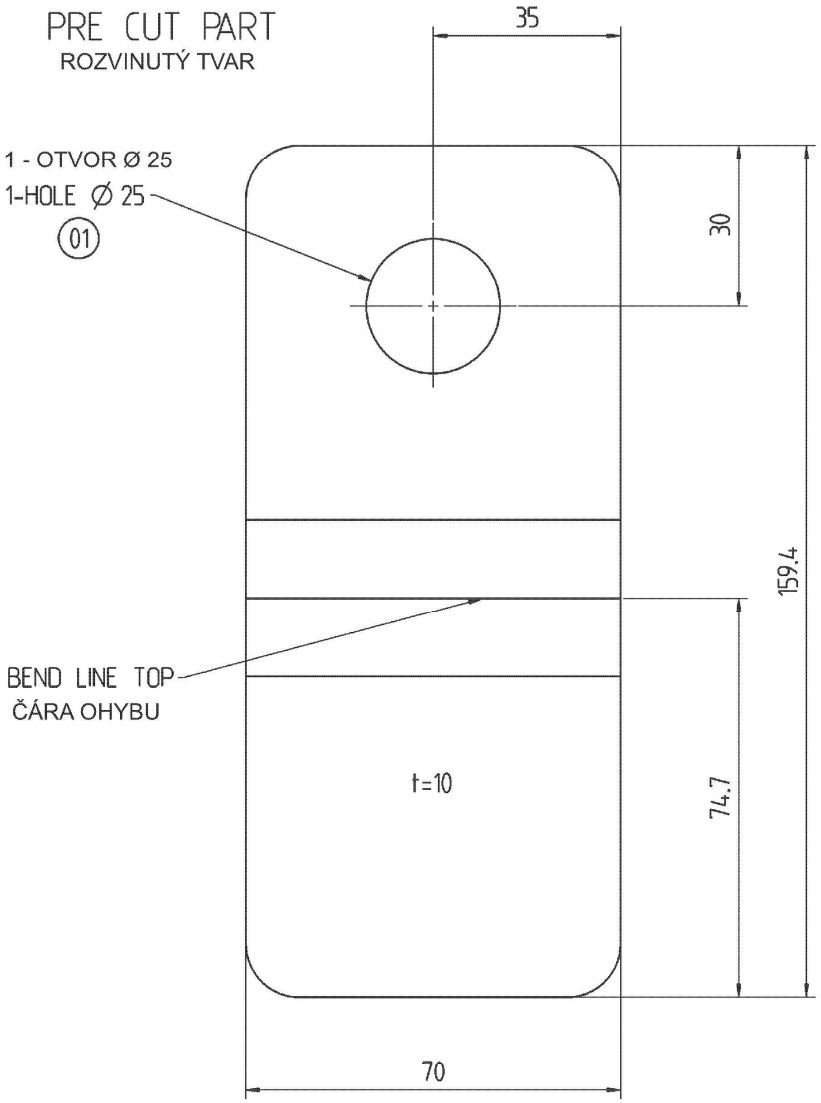
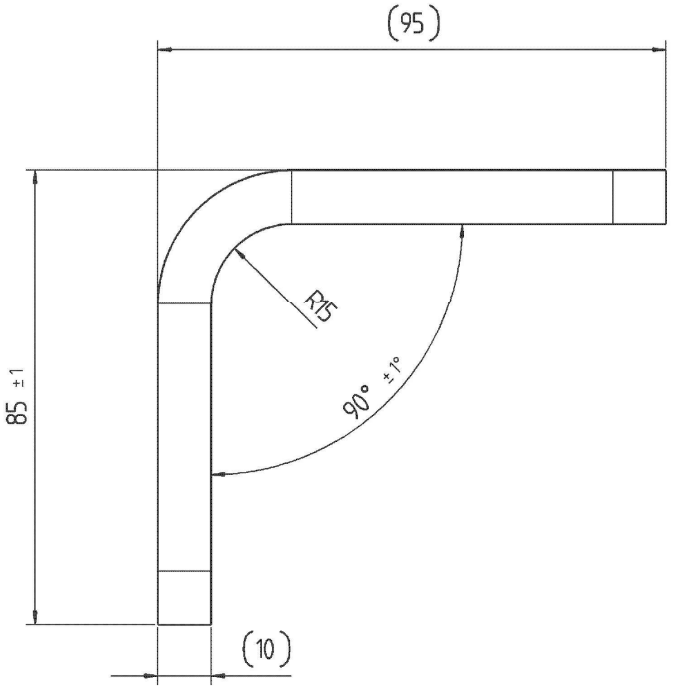
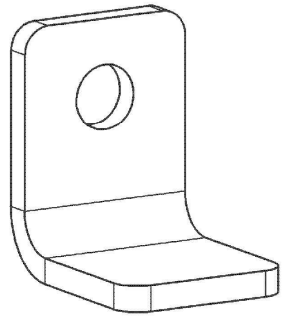
PRE CUT PART
ROZVINUTÝ TVAR







Ing. Jan Palacký 12.09.2013

NEKÓTOVANÉ RÁDIUSY R=10
Materiál specifikace změněna
UNDIMENSIONED RADII R=10

VOP CZ, s.p.
Dukelská 102
742 42 Šenov u Nového Jičína
DIČ: CZ00000498
IČ: 000 00 493

Stav v čase dodání		Condition at time of delivery	
Odkujení (stupeň čistoty SA 2 1/2 podle ISO 8501-1)	...	de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	...
bez otřepů podle WN 11310	X	without burrs acc. WN 11310	X
Přípustná horní mez během řezání plamenem (také kladná kulička podle WN 10 572)	...	Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	...
Bez oleje / bez mastnoty	X	oil-free / free of grease	X
Naolejovaný	...	oiled	...
Přípustné olejování	...	oiling permissible	...
Alternativně určit stav v čase dodání pomocí X		alternatively identify condition at time of delivery with an X	

First angle projection

General tolerance (GT) in mm

Size range	> 30 ≤ 30	> 120 ≤ 120	> 400 ≤ 400	> 1000 ≤ 1000
GT coarse				
L	1	2	2	3	4
⊿	1	2	4	6	

Lengths (L) and angle (⊥ ∠) = ± GT

Tolerance Symbols ISO 1101

○	roundness	=1/2ø-Tol.
– ▱	straightness/flatness	= GT
◎ ↗	concentricity/run out	= GT
⌯	symmetry	= GT
/ /	parallelism	= GT
⊕	position	= GT

Languages: en

Index	alteration	Change no	Fit	Toler.
03	Material Specification Changed	T42700		

Inspection dim. ⬭
Auxiliary dim. ( )

	Date	Name
Drawn	9.5.2012	M.James
Checked	9.5.2012	M.James
Auth'd	29.5.2012	W.Edmunds
M.check.	13.6.2012	D.Thomas

Material: EN 10025 S275 JR or Equiv.
Blank no:
Weight: in kg 0.85

Title: support PODPĚRA
PROD.
Scale 1:1
Sheet: 1 of: 1

Drawing number / / 14014221805

Confidential document
Refer to protection notice ISO 16016

Repl. Orig.

Released

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